

RECOMMENDED DOSAGE FOR COMPOUND ONE-PACK LUBRICANTS FOR DIFFERENT APPLICATIONS

Product Code	Type of Application	Dosage
RIGID PIPE		
922 sw	external lub for pipe	1.0-2.0
UNILUB 55 (twin)	Internal external for pipe	1.0-2.0
UNILUB S-5	multifunctional for pipe, reduces fusion time	1.0-1.2
UNILUB 501	for PIPE-tin based	1.5-2.5
UNILUB 501	for PIPE-tin based thin wall	1.5-2.0
UNILUB 502	for lead based single screw	2.0-2.5
UNILUB 503	pressure pipe -Lead based	1.0-1.5
UNILUB 504	thin walled pipe lead based	1.25-1.75
UNILUB 505	pipe ca-zn based stab system	1.2-1.6
FITTINGS		
UNILUB 506	for tin based fittings	2.5-3.5
UNILUB 507	for lead based fittings	3.0-3.4
PROFILES		
UNILUB 508	for outdoor profiles tin based	3.2-3.8
UNILUB 509	for outdoor profiles lead based	2.5-3.0
RIGID FILM AND SHEET		
UNILUB 510	for rigid film and sheet tin based	2.5-3.0
UNILUB 511	for rigid film and sheet lead based	2.0-2.5
UNILUB 512	for rigid clear film and sheet	1.0-1.5
PVC BOTTLES		
UNILUB 513	for rigid PVC bottles tin based	1.0-1.5
UNILUB 514	for rigid PVC bottles ca-zn based	1.5-2.0
FLEXIBLE FILM AND SHEET		
UNILUB 515	for flexible film and sheet Ba-cd based	0.8-1.2
UNILUB 516	for rigid flexible film and sheet	0.5-1.0
UNILUB 517	antiblocking +lubricant in flexible film and sheet	0.5-1.0
UNILUB 518	for flexible film and sheet calendrette	1.0-1.5
UNILUB 519	for flexible film and sheet tin based	1.0-1.5
UNILUB 520	for lead based flexible profile	0.6-1.0
CABLE AND WIRE		
UNILUB 521	for lead based cable	0.6-1.0
UNILUB 522	for high speed communication wire	0.2-0.6
UNILUB 523	for PVC jacket for printing	0.2-0.5
MASTERBATCHES		
UNILUB 525	for masterbatched general purpose	3.0-3.5
UNILUB 526	for high speed HD-LD tapes	0.3-0.6
MBT-3 (= PLASTAID -T)	for masterbatches	0.5-1.5
UNILUB 527	for talc filled PP Masterbatch	0.3-0.6
ENGINEERING PLASTICS		
UNILUB 528	for polyamides (nylon)	0.8-1.2
UNILUB 529	for reinforced polycarbonate	0.8-1.2
UNILUB 530	for transparent polycarbonate	0.8-1.2
UNILUB 530A	for polyacetals (POM)	0.8-1.2

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UNILUB 531	for polymethymethacrylate(PMM)	0.8-1.2
UNILUB 524	for styrenes	2.8-3.2
FOAM BOARD		
UNILUB 525	One pack wax for foam board	0.8-1.2